

Work Order ID 147484

147484

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Monday, July 04, 2016 11:32:36 AM

Item ID: D350-833-015L02 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Dome Light Air Vent - Black (Geneva P112X)
 Start Date: 5/20/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/10/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: JUL 04 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-39 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	DOCUMENT CONTROL	0.00							
100		<u>JUL 08 2016</u>							
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-833-015 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

DAS 21 9-89 16-07-11 (2)

2x DAS 28 9-89 JUL 20 2016

Z JUL 08 2016 DAS 6 9-89 DAS 27 9-89

2x DAS 28 9-89 JUL 29 2016

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Item ID: D350-833-015L02

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dome Light Air Vent - Black (Geneva P112X)

Start Date: 5/20/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/10/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-833-015
Location: FG121

0.00

0.00

2X DAS
28
9-89

DAS
27
9-89

JUL 29 2016

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.03

DAS
21
9-89

AUG 03 2016

Sta 7/29/16

Picklist Print

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Work Order ID: 147484

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Parent Item: D350-833-015L02

D350-833-015L02

Parent Item Name: Dome Light Air Vent - Black (Geneva P112X)

Start Date: 5/20/2016

Required Date: 6/10/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.09.21 NEW ISSUE DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4897-045		Manufactured	No				Each	0.0000		2			
D4897-045									**	147705			
Dome Light Wiring													
D4858-041L02		Manufactured	No			100	Each	1.0000	1	2			
D4858-041L02									**	132970			
Dome Light Housing Assembly, Black													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MF008		1							
				147649		1							

DAS
27-
9-89

DAS
JUL 27
2016

DAS
27-
9-89

JUL 08 2016

DAS
28
9-89

DAS
28
9-89**4. WEIGHT AND BALANCE**

The following table shows the net weight increase associated with the D350-833-011/-013/-015/-017/-019 Dome Light Air Vent kits.

Installation	Weight	LONGITUDINAL				LATERAL	
		Arm FWD	Moment FWD	Arm AFT	Moment AFT	Arm	Moment
D350-833-011	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-013	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-015	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-017	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-019	0.0 lb	65.2 in	0.0 lb-in	95.4 in	0.0 lb	0 in	0 lb-in
<i>NVIS Filter Kit</i>	0.00 kg	1.6 m	0.00 m-kg	2.4 m	0.0 m-kg	0 m	0 m-kg

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D350-833-011	DOMELIGHT AIR VENT (P112-S)
	X				D350-833-013	DOMELIGHT AIR VENT (P112-L)
		X			D350-833-015	DOMELIGHT AIR VENT (P112-X)
			X		D350-833-017	DOMELIGHT AIR VENT (P112-XL)
				X	D350-833-019	NVIS FILTER KIT
		1			D4858-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N G12983)
				6	D4873-1	O-RING
			1		D4887-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N G12984)
	1				D4888-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N GA129-12)
1					D4889-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N GA129-11)
1	1	1	1		D4897-045	DOMELIGHT WIRING (REPLACES P/N G129-8-2 AND G12989-2)
				2	D4907-1	NVIS FILTER